

Marine Propulsion Engine



WP7

/ Technical Data

Engine designation	WP7C300-22
Rated power (HP/kW)	300/220
Speed (rpm)	2200
Power class	P2
Min. fuel consumption	195
No. of cylinders	in-line 6
Description	4-stroke, direct injected, turbocharged diesel engine with charge air cooler
Bore/Stroke, mm (in)	108/136 (4.25/5.35)
Displacement, L (in³)	7.47 (455.8)
Compression ratio	17.5:1
Dry weight bobtail, kg (lb)	900 (1984)
Emission compliance	IMO Tier II
Firing order	1-5-3-6-2-4
Idle speed (r/min)	700±50
Flywheel housing/Flywheel	SAE 1#/14#
Recommended fuel to conform to	ASTM-D975: 1-D; 2-D; DIN51601; NATO CODES F54, F57, F76; GB252 0, -10, -20, -35, -50; BS2869: A1, A2; W-F800C:DF-A,DF-1, DF-2





Connections	
Raw water inlet	Ø 51mm
Raw water outlet	Ø 51mm
Fuel inlet	Ø 16mm
Fuel outlet	Ø 10mm
Exhaust	Ø 110mm

Class Definition

Rating	Time at full load	Mean engine load factor	Annual working time	Cruising speed	Typical applications
P1 Continuous Duty	unlimited	80%~100%	5000h to 7000h	unlimited	Trawlers, Freighters, Dredgers, Ferries, Local carriers, Barges
P2 Heavy Duty	8h per 12h	30%~80%	3000h to 5000h	unlimited	Passenger boats, Harbour tug boats, Coasters, Tuna boats, Seiners, Oceanographic research vessels
P3 Intermittent Duty	2h per 12h	70%	1000h to 3000h	90%	Fishing crafts, Pilot boats, Commercial pleasure crafts, Fire fighting boats
P4 Light Duty	1hr per 12h	60%	<1000h	80%	Patrol boats, Life boats
P5 High Performance Duty	1hr per 12h	<30%	<500h	80%	Leisure yachts

Power Definition

Standard ISO 3046/1 - 1995 (F)

Reference Conditions

Ambient temperature	25°C / 77°F
Barometric pressure	100 kPa
Relative humidity	30%
Raw water temperature	25°C / 77°F

Fuel oil

Relative density0,840 ±Lower calorific power42,700Consumption tolerance0 ± 5%Inlet limit temperature35°C /

0,840 ± 0,005g/ml 42,700 kJ/kg 9 0 ± 5% 35°C / 95°F Our ratings also comply with classification societies maximum temperature definition without power derating.

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Ambient temperature 45°C / 113°F
Raw water temperature 32°C / 90°F
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/ Technical Description

Engine and block

- Cylinder block made of cast iron
- 4 valve per cylinder
- Steel crankshaft
- Cylinder head of integral type
- Wet cylinder liner

Electrical system

- Start motor 24V/6kW, double-wire system
- Alternator 28V.120A, single-wire system

Lubrication system

- Fitted with a hand oil draining pump
- Single oil filter of spin-on type

Fuel system

- Anti-explosion high pressure fuel pipe with fuel leaking alarm
- Fuel line filter can be changed without the engine shut-down
- Common rail system with electronic controlled fuel pump

Air inlet and exhaust system

- Turbocharged and inter-cooled air intake system
- Engine coolant cooled turbocharger and exhaust pipe
- Air filter with stainless shell

Cooling system

- Heat exchanger and inter-cooler fitted compactly
- Copper sea-water pump with replaceable corrosion-resistant zinc bar
- Stainless steel water pipes

Instruments/controls (options)

- Local control panel and remote panel equipped
- Connectors of plug-in type



